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2020.0 DEFENDER (LE), 412-01

CLIMATE CONTROL

INTEGRATED CONTROL PANEL (G2323720)

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REMOVAL

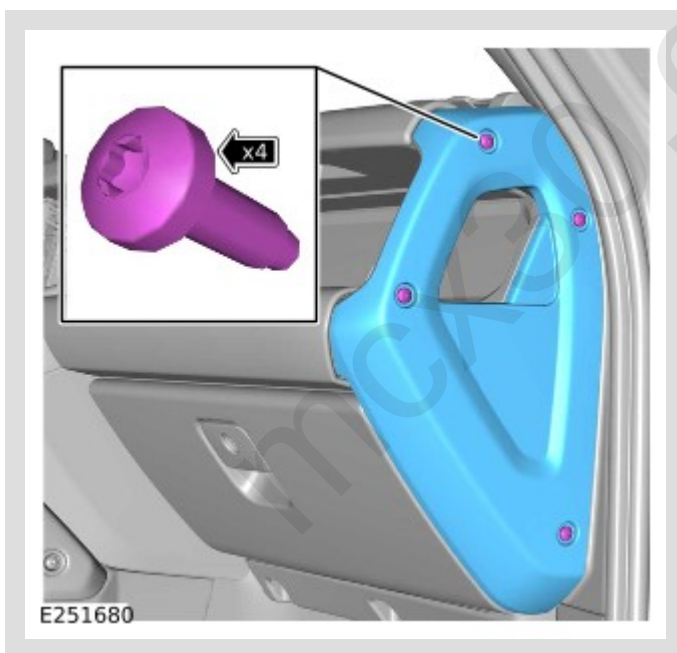
 NOTES:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

1. Disconnect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).

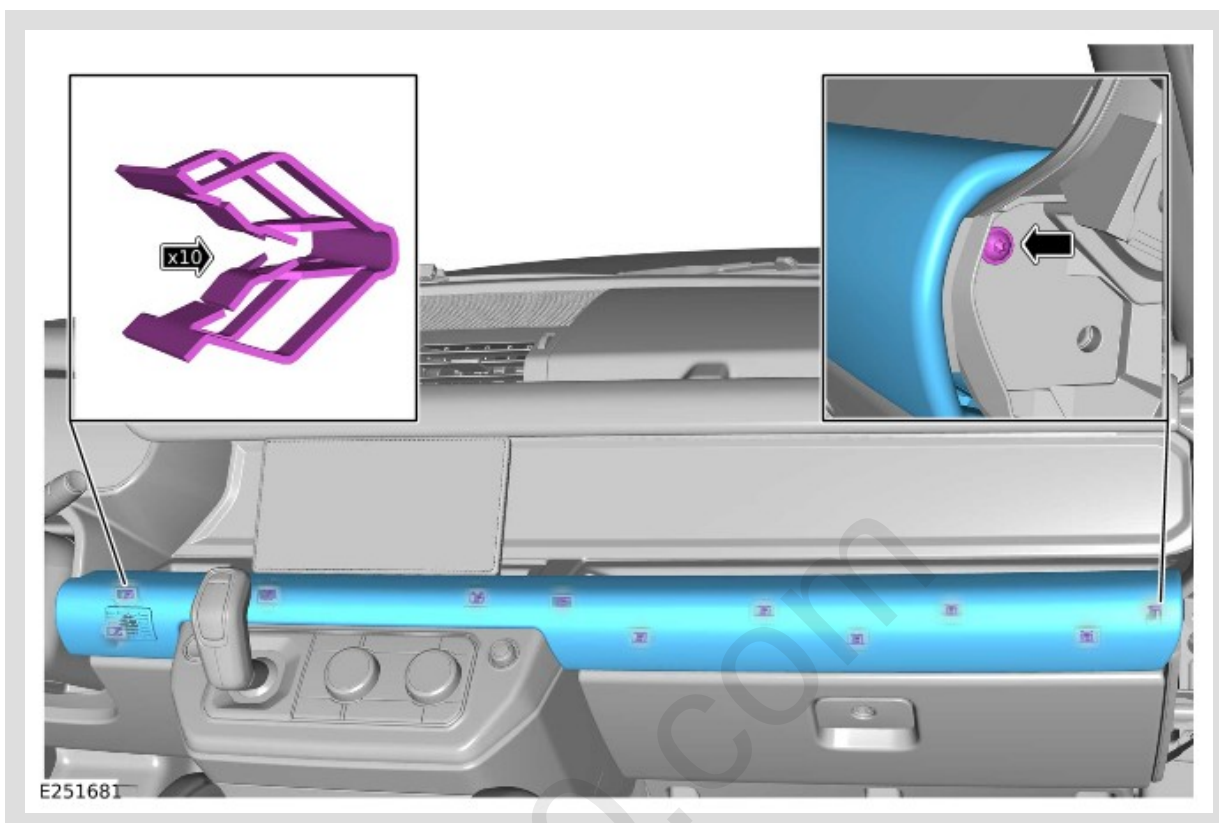
- 2.



- Remove the 4 bolts.
- Remove the instrument panel passenger side trim.

ⓘ CAUTION:

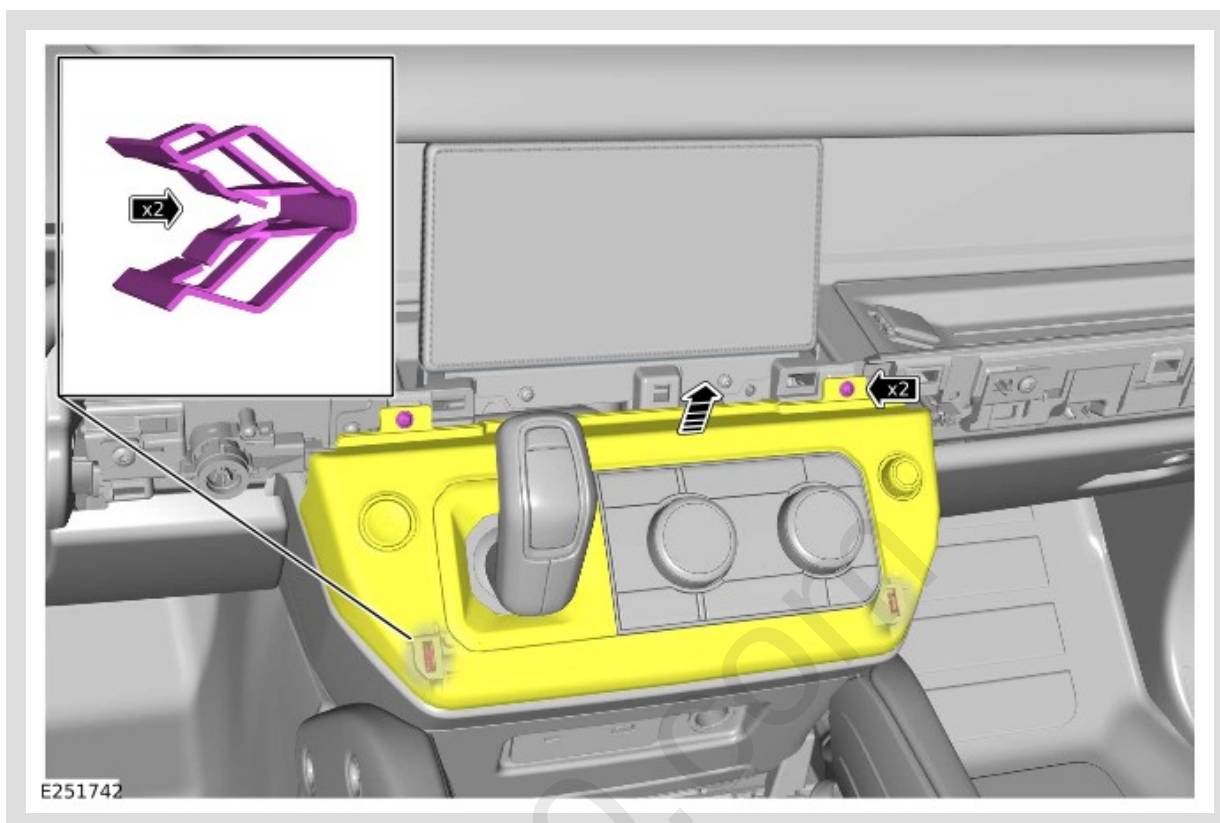
Take extra care not to damage the component.



- Remove the bolt.
- Remove the instrument panel lower surround trim at the 10 clips.

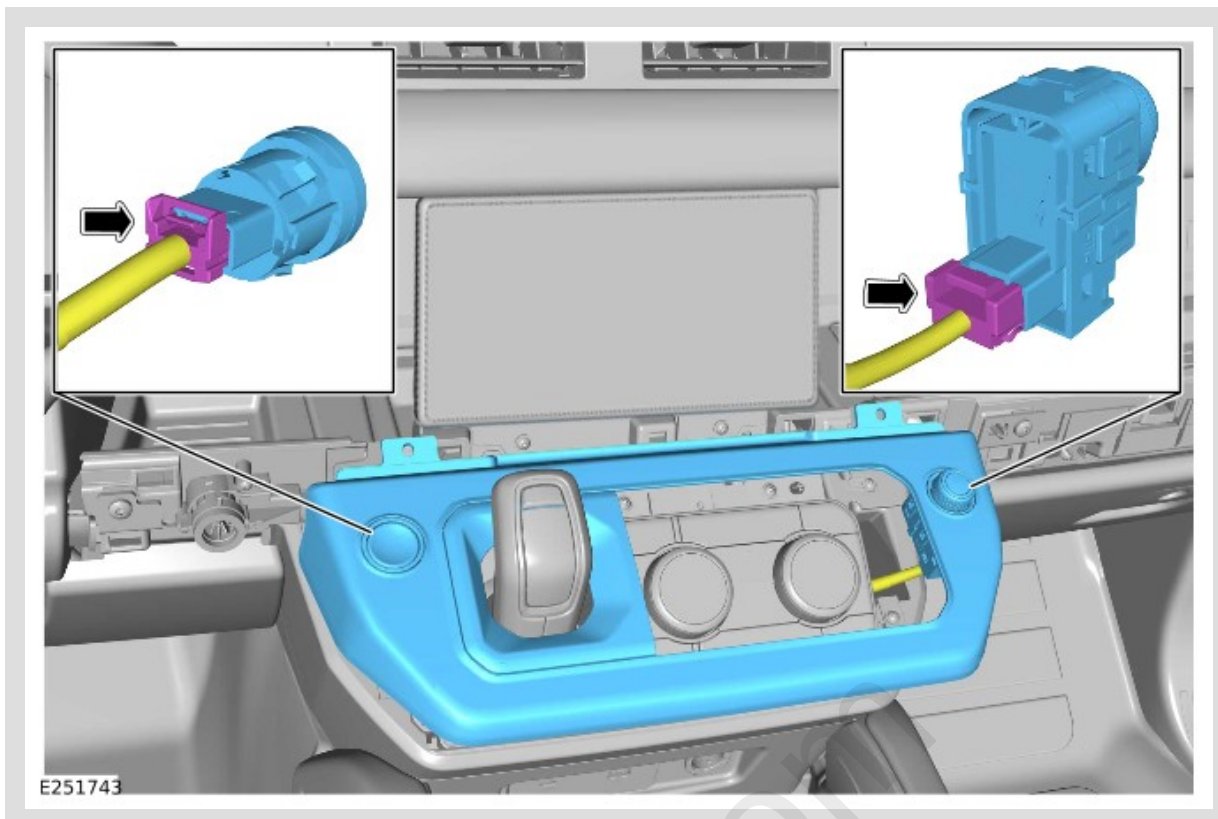
ⓘ CAUTION:

Take extra care not to damage the component.



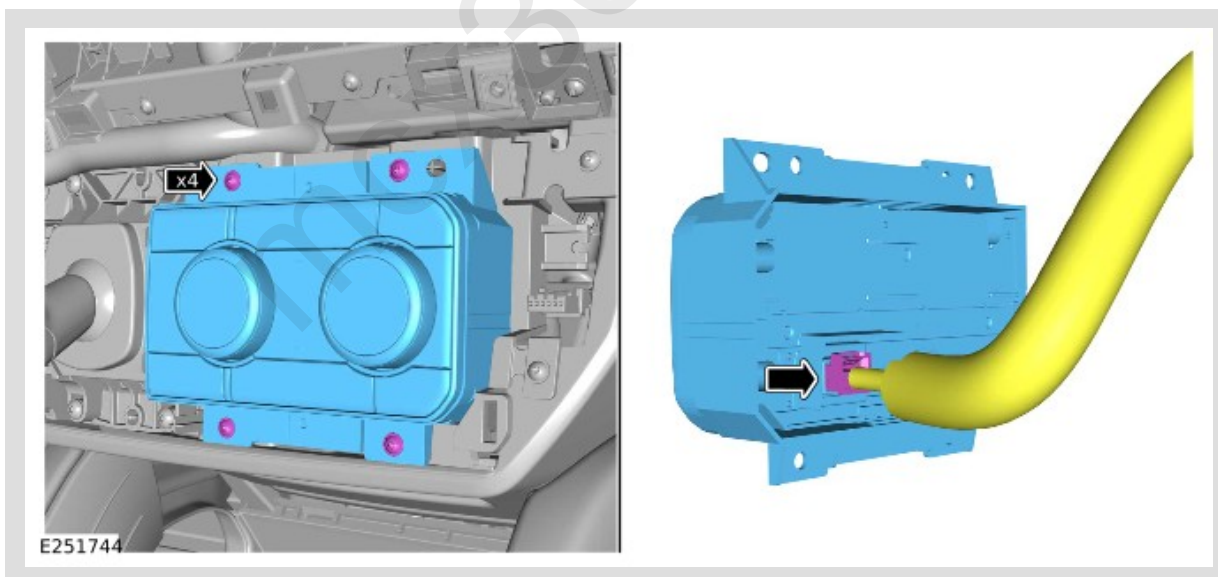
- Remove the 2 screws.
- Release the trim panel at the 2 clips.

5.



- Disconnect the 2 electrical connectors from the 2 switches.
- Remove the trim panel.

6.



- Remove the 4 screws.
- Disconnect the electrical connector from the Integrated Control Panel (ICP).
- Remove the ICP.

INSTALLATION

1.

- Connect the electrical connector to the Integrated Control Panel (ICP).
- Install the ICP.
- Install and tighten the 4 screws.

Torque: 1.7Nm

2.

- Connect the 2 electrical connectors to the 2 switches.
- Install the trim panel at the 2 clips.
- Install and tighten the 2 screws.

Torque: 0.6Nm

3.

- Install the instrument panel lower surround trim to the 10 clips.
- Install and tighten the bolt.

Torque: 1.7Nm

4.

- Install the instrument panel passenger side trim.
- Install and tighten the 4 bolts.

Torque: 2.5Nm

5.

Connect the startup battery ground cable.

Refer to: [Startup Battery Disconnect and Connect](#) (414-00 Battery and Charging System - General Information, General Procedures).